

Analysis Date: 24-09-2025 **Re-test Date:** 24-09-2028

LEVOTHYROXINE EP IMPURITY A | LIOTHYRONINE

Identification

Chemical Name : (2S)-2-Amino-3-[4-(4-hydroxy-3-iodophenoxy)-3,5-

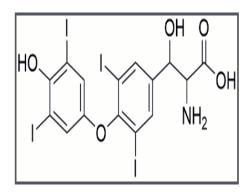
diiodophenyl]propanoic acid

CAT No : ALL-LEVO-A

CAS No : 6893-02-3 | 55-06-1 (Base)

Molecular Formula : C15H12I3NO4

Molecular Weight : 650.97



Analytical Information

Batch Code : ALL-LEVO-A HPLC Purity : 98.00%

Solubility : USP Diluent / EP Diluent (MEOH) **Potency** : 97.55%

Appearance of Product: Off White Solid Mass: Confirm

Long Term Storage : -20°C **IR Analysis** : Confirm

Weight Loss By TGA : 0.266% 1HNMR : Confirm

Residue Of Ignition : 0.187%

Additional Information

%Potency = [100 - (Weight Loss By TGA % + Residue Of Ignition %) × Chromatographic Purity%]/100 =

 $[100 - (0.266 + 0.187) \times 98.00]/100 = 97.55\%$

Recommendation: Released

	Department	Name	Signature
Prepared and Reviewed by	Analytical	Mr.Vipul khadase	
		Jr. Executive	
Approved By	QA&QC	Dr. Ashish Keche	
		Director QA&QC	

Attachment: HPLC, Mass, 1H NMR, IR, TGA

Shipping Condition : All Product are stable to be shipped at room temperature, unless otherwise specified

Corporate Office